

The influence of functional ingredients on the technological properties of water-oil-swelling rubber sealing elements

© Evgeny N. Egorov, Nikolay F. Ushmarin, Sergey I. Sandalov,
Ivan S. Spiridonov, and Nikolay I. Koltsov*[†]

Department of Physical Chemistry and Macromolecular Compounds. I.N. Ulyanov Chuvash State University. Moskovsky Ave., 15. Cheboksary, 428015. Chuvash Republic. Russia.
Phone: +7 (8352) 45-24-68. E-mail: koltsovni@mail.ru

*Supervising author; [†]Corresponding author

Keywords: rubber mixtures, caoutchoucs, functional ingredients, technological properties, water-oil-swelling sealing elements.

Abstract

The article examines the influence of the nature and content of caoutchoucs, sevilen, vulcanizing group, fillers, plasticizers, directional ingredients on the technological properties (plasticity, annular modulus, density, start time of vulcanization, stickiness) of two rubber compounds. The study was conducted in order to select the basis of rubber mixtures for the manufacture of the outer and inner layers of water-oil-swellable sealing elements (SWOE) for the oil and gas extraction industry. It was established that the rubber mixture for the outer layer of SWOE on the basis of butadiene-nitrile BNKS-18AMN, isoprene SKI-3 and butadiene SKD caoutchoucs, and also the rubber mixture for the inner layer of SWOE on the basis of butadiene-nitrile BNKS-18AMH, butadiene-methyl styrene SKMS-30ARK and butadiene SKD caoutchoucs have satisfactory technological properties. It was shown that these rubber mixtures containing sevilen 11808-340, a vulcanizing group (sulfur + thiazole 2 MBS + guanid F), a combination of fillers (carbon black P 514 + grew 175 + talc + Karelit MK), petroleum resin "Sibplast", directional ingredients (vermiculite + needle punched cloth "Oxypan"), sorption additives (polyacrylamide AK 639 + sodium polyacrylate + perlite + reagent "Kometa-R" + modified silica gel), are characterized by improved technological properties. These rubber compounds can be recommended as the basis for the manufacture of the outer and inner layers of water-oil-swelling sealing elements.

References

- [1] Sh.P. Kazimov, E.S. Abdullaeva, N.M. Radzhabov. A review of the designs of swellable packers and the possibility of their application in Azerbaijani deposits. *Scientific works of NIPI NEFTEGAZ GOSOKAP. 2015.* No.3. P.43-51. (russian)
- [2] J. Mark, B. Erman, F. Airich. Caoutchouc and rubber. Science and technology / Trans. from English. Scientific publication. *Dolgoprudny: Publishing House "Intellect". 2011.* 768p. (russian)
- [3] N.I. Koltsov, N.F. Ushmarin, A.E. Petrov, N.P. Petrov, N.N. Petrov, and S.M. Verhunov. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 1. *Vuhtazine RV/g-s. Butlerov Communications. 2010.* Vol.19. No.2. P.79-86. ROI: jbc-02/10-19-2-79
- [4] N.I. Koltsov, N.F. Ushmarin, L.G. Rogozhina, S.A. Issakova, A.V. Jarutkina, A.Y. Plehanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 2. Elastid, oxsanoles and factice. *Butlerov Communications. 2010.* Vol.19. No.3. P.75-82. ROI: jbc-02/10-19-3-75
- [5] N.I. Koltsov, N.F. Ushmarin, A.E. Petrov, N.P. Petrov, N.N. Petrov, and S.M. Verhunov. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 3. Novantox 8 PFDA. *Butlerov Communications. 2010.* Vol.21. No.10. *Butlerov Communications. 2010.* Vol.21. No.9. P.22-28. ROI: jbc-02/10-21-9-22
- [6] N.I. Koltsov, N.F. Ushmarin, L.G. Rogozhina, S.A. Issakova, A.V. Jarutkina, A.Y. Plehanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers on the basis of BNR new generation. Part 4. Powder stabilizers on a basis novantox 8 PFDA. *Butlerov Communications. 2010.* Vol.22. No.10. P.42-50. ROI: jbc-02/10-22-10-42
- [7] N.I. Koltsov, N.F. Ushmarin, N.P. Petrova, Yu.V. Vasileva, A.V. Yarutkina, N.N. Petrova, A.Y. Plekhanova, and M.V. Kuzmin. Research of influence of technological additives on properties of rubbers

- Full Paper** E.N. Egorov, N.F. Ushmarin, S.I. Sandalov, I.S. Spiridonov, and N.I. Koltsov on the basis of BNR new generation. Part 5. Fire retardants on the basis of trichloroethylphosphate combinations. *Butlerov Communications*. **2012**. Vol.29. No.2. P.62-68. DOI: jbc-02/12-29-2-62
- [8] S.I. Sandalov, M.S. Reznikov, N.F. Ushmarin, N.I. Kol'tsov. Development of thermo-aggressive rubber for packer elements. *Bulletin of the Kazan Technol. University*. **2014**. Vol.17. No.9. P.129-132. (russian)
- [9] I.S. Spiridonov, N.F. Ushmarin, S.I. Sandalov, and N.I. Koltsov. The effect of hydrogenated butadiene-nitrile caoutchoucs on the properties of rubber for sealing elements. *Butlerov Communications*. **2017**. Vol.50. No.4. P.45-49. DOI: 10.37952/ROI-jbc-01/17-50-4-45
- [10] I.S. Spiridonov, N.F. Ushmarin, E.N. Egorov, and N.I. Koltsov. Effect of functional ingredients on the technological properties of rubber mixtures for sealing elements. *Butlerov Communications*. **2017**. Vol.51. No.7. P.132-136. DOI: 10.37952/ROI-jbc-01/17-51-7-132
- [11] I.S. Spiridonov, N.F. Ushmarin, S.I. Sandalov, E.N. Egorov, and N.I. Koltsov. Effect of functional ingredients on the physico-mechanical and operational properties of rubber mixtures for sealing elements. *Butlerov Communications*. **2018**. Vol.53. No.1. P.153-157. DOI: 10.37952/ROI-jbc-01/18-53-1-153
- [12] I.S. Spiridonov, M.S. Illarionov, N.F. Ushmarin, S.I. Sandalov, N.I. Kol'tsov. Effect of ethylene-vinyl acetate copolymers on properties of rubber based on nitrile-butadiene rubber. *Izvestiya vysshikh uchebnykh zavedeniy. Seriya «Khimiya i khimicheskaya tekhnologiya»*. **2018**. Vol.61. No.8. P.51-57. (russian)
- [13] I.S. Spiridonov, N.F. Ushmarin, S.I. Sandalov, E.N. Egorov, M.S. Illarionova, and N.I. Koltsov. Effect of functional ingredients on the tightness of rubber thermo-aging resistant sealing elements. *Butlerov Communications*. **2018**. Vol.55. No.9. P.72-75. DOI: 10.37952/ROI-jbc-01/18-55-9-72
- [14] N.F. Ushmarin, D.V. Pelipenko, K.V. Efimov, S.I. Sandalov, and N.I. Koltsov. The influence of copolymers of ethylene with vinyl acetate on the properties of oil-swelling rubbers. *Butlerov Communications*. **2018**. Vol.53. No.2. P.134-139. DOI: 10.37952/ROI-jbc-01/18-53-2-134
- [15] E.N. Egorov, N.F. Ushmarin, S.I. Sandalov, I.S. Spiridonov, and N.I. Koltsov. The influence of functional ingredients on the technological properties of oil swelling rubber sealing elements. *Butlerov Communications*. **2018**. Vol.54. No.5. P.159-164. DOI: 10.37952/ROI-jbc-01/18-54-5-159
- [16] E.N. Egorov, E.G. Efimovsky, N.F. Ushmarin, S.I. Sandalov, I.S. Spiridonov and N.I. Kol'tsov. The influence of functional ingredients on the physico-mechanical and operational properties of rubbers for the oil swelling sealing elements. *Butlerov Communications*. **2018**. Vol.55. No.8. P.146-150. DOI: 10.37952/ROI-jbc-01/18-55-8-146
- [17] A.B. Livshits, A.Sh. Mingazov, N.F. Ushmarin, S.I. Sandalov, E.N. Egorov, L.P. Starukhin. Oil-resistant frost resistant rubber compound. Patent 2633892, publ. 19.10.2017. *Bulletin of inventions* No. 29. (russian)